

Concord Window Films

Technical & Performance Data
Clear 8 Mil Security Film



Concord Window Films

82 Mill Plain Road
Danbury, CT 06811

Tel: (203) 798-2211
Fax: (203) 798-2253

<u>Parameter & Test Number</u>	<u>Value</u>
<u>Tensile Strength</u> ASTM D 882	30,000 psi
<u>Elongation At Break</u> ASTM D 882	165%
<u>Yield Stress (5%)</u> ASTM D 882	15,700 psi
<u>Break Strength</u>	223 lbs/in
<u>Yield Strength (5%)</u>	115 lbs/in
<u>Tear Strength</u> ASTM D 1004 Graves Tear Test Graves Tear Test (Initial)	21
<u>Tensile Modulus</u> ASTM D 882	558,000 psi
<u>Puncture Strength</u> ASTM D 4830	125 lbs
<u>Peel Strength</u>	3,325 gm/in width
<u>Poisson's Ratio</u> ASTM D 882	0.40
<u>Abrasion Resistance</u> ASTM D 1003-92 ASTM D 1044 100 Cycles	< 5%
<u>ANZI Z 97.1</u>	Pass
<u>CPSC CFR 1201</u> Category II	Pass
<u>GSA Security Criteria</u> Performance Cond Daylight Application (4psi / 28psi / msec)	3b
<u>BS 6206</u> Class C	Pass
<u>Flame Spread Index</u> ASTM D 882	2
<u>Smoke Index</u> ASTM D 882	31
<u>Flash Temp</u> ASTM D 1929	735 F
<u>Combustion Rate</u>	Negligible
<u>Melting Point</u>	263 C
<u>Self Ignition</u> ASTM D 1929	755 F

HURRICANE ENGINEERING & TESTING INC.

www.hurricanetesting.com

Computer controlled product testing & design, wind load analysis

Small Missile Impact & Cyclic Wind Pressure Test.

(FBC TAS 201 & 203)

June 30, 2009

REPORT NUMBER:

HETI-09-2531

CLIENT:

Dr. Axel Rohde.
4000 N. A1A, Visions, Suite 902, Hutchinson Island, FL. 34949.

MANUFACTURER:

Concord ® Window Films.
82 Mill Plain Road, Danbury, CT 06811.

TEST LOCATION:

Hurricane Engineering & Testing Inc.
6120 NW 97th Avenue, Doral, Florida, 33178

LAB. CERTIFICATION No.: 09-0512.07 (MIAMI-DADE COUNTY, FLORIDA)

IAS. CERTIFICATION No.: TL-296 per ISO 17025-2005

FBC ORGANIZATION No: TST1691

FBPE Certificate of Authorization Number: 6905

PRODUCT:

Fixed Window (EFCO 3900) retrofitted with 8 mil CONCORD
Security Film.

(Reference Tensile Test Report No. HETI-09-T110)

PRODUCT SIZE:

51" w x 87" h (overall frame size)

DRAWING NUMBER:

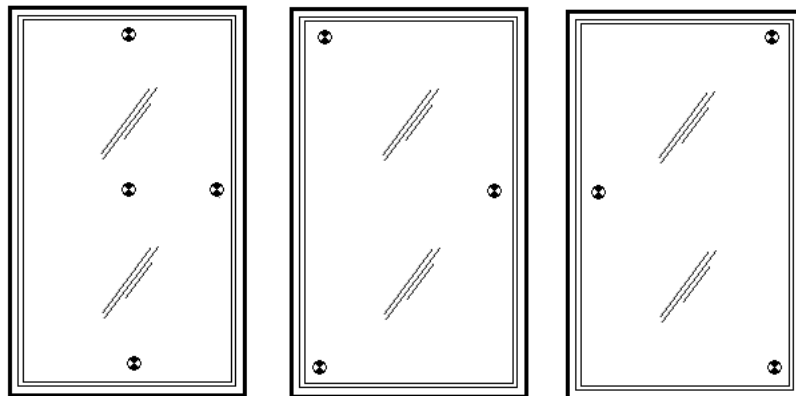
1346 by W. W. Schaefer Engineering & Consulting, Dated Nov. 11, 2004.
2009-001 by Axel Rohde, PH.D., Dated 2009-06-30.

DESIGN LOADS (psf):

+80, -80

TEST WITNESSED BY:

Syed Waqar Ali, Ph. D. (HETI)
Dr. Nasreen K. Ali, E.I. (HETI)
Mr. Candido F. Font, P.E. (HETI)
Dr. Axel Rohde.



Sample # 1

Sample # 2

Sample # 3

⊕ Impact Locations

Construction Details

PRODUCT: Fixed Window (EFCO 3900) retrofitted with 8 mil CONCORD Security Film.

DESCRIPTION OF UNIT

FILM TYPE: 8 mil Clear Security film by Concord ®.
PRODUCT SIZE: 51" w x 87" h (overall frame size)
CONFIGURATION: O (Fixed lite)
NO. & SIZE OF VENTS (1) Fixed

Frame Components (Aluminum Extrusions)

Drawing No	Description	Overall Dimension (Inches)	Maximum Thickness (Inches)	Material
---	Head, Sill, and Jamb	3.25 x 1.50	0.056	6063-T5
---	Glazing Bead	0.99 x 0.21	0.060	6063-T6
---	Clips	2.00 x 0.59	0.096	6063-T6

Corner Construction

The Corners were butt joined and secured using a (2) #8 x 1" Philips Pan Head Sheet Metal Screw Type B (PPH SMS). All the corners were sealed. The 3" wide clips were attached to the Frame with (1) #8 x 3/4" PPH Self Drilling Screw (SDS). On the Head and Sill (4) clips were located at 3", 18", 33" and 48" from the end. On the Jambs (6) clips were located at 3 1/2", 19 1/2", 35 1/2", 51 1/2", 67 1/2" and 83 1/2" from top.

Glazing Material

Thermopane Insulated Glass.:

- 8 mil Clear Security film by Concord ®.
- 1/4" nominal (0.22") inboard Tempered Glass
- 0.48" Air space
- 1/4" nominal (0.22") outboard Tempered Glass
1" nominal (0.928") total thickness.

Glazing Method

The glass was wet glazed using Dow Corning 795 silicone at the outside face. A glazing bead with a bulb vinyl, Part # WA04 by EFCO, was used at the inside face of the glass, which carried the film.

Film Attachment

The film was applied to the surface of the innermost tempered glass and attached to the glazing bead using Dow Corning 995 silicone. Small amounts of Dow Corning 995 were also present in the glazing bead channel, aiding the locking mechanism.

Glass bite 0.55"

Day Light Opening: 48" w x 84" h

Setting Blocks (2) per side, Neoprene 0.180" x .973" x 3.97" long setting block

Muntins None.

Reinforcements None.

INSTALLATION.

SCREWS/METAL CLIPS AND METHOD OF ATTACHMENT

Substrata 2 x 12 SYP PT wood
Shimming 0"
Frame Sealant Dow Corning 795

Location	Type	Size	Spacing	Quantity
Head & Sill	PPH SMS	#12 x 1 1/2"	2", 4", 17", 19", 32", 34", 47" and 49" from end.	8
Jamb	PPH SMS	#12 x 1 1/2"	2 1/2", 4 1/2", 18 5/8", 20 3/4", 34 1/2", 36 1/2", 50 5/8", 52 5/8", 66 5/8", 68 5/8", 82 5/8" and 84 5/8" from top.	12

PPH SMS= Philips Pan Head Sheet Metal Screws. All of the screws were attached to substrate using clips.

Test Results
Small Missile Impact Test

Impact Location	Speed (fps)	Observations (in)	Description of Result
Sample # 1 (Reference Report HETI-09-2531)			
(1) Center	130	-----	No Penetration or Failure
(2) Right Edge of Glass	130	-----	No Penetration or Failure
(3) Bottom Edge @ Center	130	-----	No Penetration or Failure
(4) Top Edge @ Center	130	-----	No Penetration or Failure
Sample # 2 (Reference Report HETI-09-2576)			
(1) Right Edge of Glass	130	-----	No Penetration or Failure
(2) Top Left Corner	130	-----	No Penetration or Failure
(3) Bottom Left Corner	130	-----	No Penetration or Failure
Sample # 3 (Reference Report HETI-09-2577)			
(1) Left Edge of Glass	130	-----	No Penetration or Failure
(2) Top Right Corner	130	-----	No Penetration or Failure
(3) Bottom Right Corner	130	-----	No Penetration or Failure

The impact consisted of (10) 2 gram steel balls.

Cyclic Wind Pressure Test Results

Sample # 1 (Reference Report HETI-09-2531)

Cycles	Pressure (psf)	Deflection (in)	Set (in)	Recovery (%)	Duration (sec)
Positive Pressure Cycles					
3500	+40	----	----	----	1.0
300	+48	----	----	----	1.0
600	+64	----	----	----	1.0
100	+80	----	----	----	1.0
Negative Pressure Cycles					
50	-80	----	----	----	1.0
1050	-64	----	----	----	1.0
50	-48	----	----	----	1.0
3350	-40	----	----	----	1.0

Sample # 2 (Reference Report HETI-09-2575)

Cycles	Pressure (psf)	Deflection (in)	Set (in)	Recovery (%)	Duration (sec)
Positive Pressure Cycles					
3500	+40	----	----	----	1.0
300	+48	----	----	----	1.2
600	+64	----	----	----	1.0
100	+80	----	----	----	1.1
Negative Pressure Cycles					
50	-80	----	----	----	1.3
1050	-64	----	----	----	1.0
50	-48	----	----	----	1.3
3350	-40	----	----	----	1.0

Sample # 3 (Reference Report HETI-09-2576)

Cycles	Pressure (psf)	Deflection (in)	Set (in)	Recovery (%)	Duration (sec)
Positive Pressure Cycles					
3500	+40	----	----	----	1.0
300	+48	----	----	----	1.2
600	+64	----	----	----	1.0
100	+80	----	----	----	1.1
Negative Pressure Cycles					
50	-80	----	----	----	1.3
1050	-64	----	----	----	1.0
50	-48	----	----	----	1.3
3350	-40	----	----	----	1.0

Conclusion

The samples were tested in accordance with TAS 201-94 (small Missile) and TAS 203-94 of the Florida Building Code and ASTM E 1886-02/ASTM E 1996-03. The exterior glass of the samples were hammered out after the first impact, since it cracked but did not shatter, before the interior glass (with film) were impacted with the steel balls.

NOTE: The above results were obtained using the designated test methods, which indicates compliance with the performance requirements of the referenced specifications. This report does not constitute certification of the specimens tested.

STATEMENT OF INDEPENDENCE

The Hurricane Engineering & Testing, Inc., does not have, nor does it intend to acquire or will acquire, a financial interest in any company manufacturing or distributing products tested or labeled by the Hurricane Engineering & Testing, Inc. Hurricane Engineering & Testing, Inc., is not owned, operated or controlled by any company manufacturing or distributing products it test or labels.

Dr. Nasreen K. Ali
Vice President

Mr. Candido F. Font, P.E.
Resident Engineer

HURRICANE ENGINEERING & TESTING INC.

www.hurricanetesting.com

Computer controlled product testing & design, wind load analysis

Uniform Static Air Pressure Test and Water, Air Infiltration Tests (FBC TAS 202)

June 30, 2009

REPORT NUMBER:

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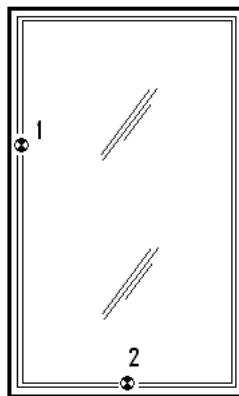
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PPH SMS= Philips Pan Head Sheet Metal Screws. All of the screws were attached to substrate using clips.

Test Results

Air Infiltration Test Results

Test Pressure (psf)	Total Air Flow (cfm)	Chamber Air Flow (cfm)	Specimen Air Leakage (cfm)	Area (ft ²)	Air Leakage Rate (ft ³ /min-ft ²)
+1.57	3.9	2.4	1.5	30.8	0.05
+6.24	11.3	2.4	8.9	30.8	0.29

The Air Infiltration Test was conducted as per ASTM E283-04.

Uniform Static Air Pressure Test Results

	Pressure (psf)	Deflection Loc #1 (In)	Deflection Loc #2 (In)	Set Loc # 1 (In)	Set Loc # 2 (In)	Duration (sec)
Positive Pressure						
Half test load	+60	0.06	0.03	0.00	0.00	30
Design Load	+80	0.07	0.03	0.00	0.00	30
Negative Pressure						
Half test load	-60	0.04	0.02	0.00	0.00	30
Design Load	-80	0.06	0.03	0.00	0.00	30

Uniform Load Test was performed with ASTM E330-02 test method. See Figure on page 1 for loc1, loc2.

Water Infiltration Test Results

Test Pressure (psf)	Test Duration (min.)	Water Leakage (inches ³ /sec)
+12.0	15.0	Passed

The water Infiltration Test was conducted as per ASTM E-331-00. A uniform water spray was applied to the exterior surface of the windows at a rate of 5.0 gal/ft²/hr for a duration of 15 minutes. There were no water leakage or structural damages to the window at the conclusion of the 15.0 minutes cycle.

Uniform Static Air Pressure Test Results

	Pressure (psf)	Deflection Loc #1 (In)	Deflection Loc #2 (In)	Set Loc # 1 (In)	Set Loc # 2 (In)	Duration (sec)
Positive Pressure						
Test load	+120	0.09	0.04	0.00	0.00	30
Negative Pressure						
Test load	-120	0.09	0.04	0.00	0.00	30

Uniform Load Test was performed with ASTM E330-02 test method. See Figure on page 1 for loc1, loc2

Conclusion

The sample was tested as in accordance with Florida Building Code TAS 202-94, Standard Building Code and ASTM Test Standards as indicated along with the test results. The unit tested meets and exceed AAMA 101-97 requirements. The sample was structurally intact and all parts were securely in place at the conclusion of each test.

NOTE: The above results were obtained using the designated test methods, which indicates compliance with the performance requirements of the referenced specifications. This report does not constitute certification of the specimens tested.

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Dr. Nasreen K. Ali
Vice President

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Resident Engineer